Evnress	Mail No	EV791973630US
Evnress	Mail No	E(1313/30000

referred to above.

Attorney Docket No	SHG-043P2
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DECLARATION, POWER OF ATTORNEY, AND PETITION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name.

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

CHEWABLE CAPSULE AND PRODUCTION METHOD THEREOF

the specification of	i which (check one below).	
(x)	is attached hereto.	
()	was filed on or Express Mail No (if applicable).	as Application Serial No. , and was amended on
(X)	was filed on 30/July/2004 as PC1	F International Application No.

[I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment

PCT/JP2004/011286 , and as amended under PCT Article 19 on

I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations 1.56.

I hereby claim foreign priority benefits under Title 35, United States Code, '119 of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:

Prior Foreign Application	on(s)	1	Priority Claimed?
2003-284072 (Number)	Japan (Country)	31/07/2003 Day/Month/Year Filed	(X) Yes () No
(Number)	(Country)	Day/Month/Year Filed	() Yes () No
(Number)	(Country)	Day/Month/Year Filed	() Yes () No
'119(e) of any United matter of each of the cla application in the mann '112, I acknowledge the Office all information knowledge of Federal Regul	States application(s) listed aims of this application is not er provided by the first paragine duty to disclose to the Unown to me to be material to ations 11.56, which became d the national or PCT internations.	below and, insofated in the property of Title 35, Unique of Title 35, Unique of States Patenty as de available between	or as the subject ior United States ited States Code, t and Trademark efined in Title 37, the filing date of
(Serial No.)	(Filing Date)	(Status: Patented, Pend	ding, or Abandoned)
(Serial No.)	(Filing Date)	(Status: Patented, Pend	ding, or Abandoned)
(Serial No.)	(Filing Date)	(Status: Patented, Pend	ding, or Abandoned)
I hereby	appoint the attorneys of Wo	ood, Herron & Eva	ns, L.L.P., 2700

I hereby appoint the attorneys of Wood, Herron & Evans, L.L.P., 2700 Carew Tower, 441 Vine Street, Cincinnati, OH 45202-2917, under customer number 26,875, my attorneys, with full power of substitute and revocation, to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

Address all correspondence and telephone calls to:

Thomas W. Flynn Wood, Herron & Evans, LLP 2700 Carew Tower 441 Vine Street Cincinnati, OH 45202 Customer Number 26,875 Telephone (513) 241-2324

Wherefore I pray that Letters Patent be granted to me for the invention or discovery described and claimed in the foregoing specification and claims, and I hereby subscribe my name to the foregoing specification and claims, declaration, power of attorney, and this petition.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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